

## Flow Control Valve (W-400X-25C)

### ◆ Application:

The Watts W-400X Flow Control Valve is designed to control the flow of the medium in the pipeline, ensuring the flow will not increase because of the increased pressure. It's generally used in building services, water treatment, etc.

### ◆ Features:

1. Opening and closing without friction;
2. Modularization structure;
3. Reliable sealing performance;
4. Easy to operate;
5. Wide application scope.



### ◆ Operating Principles:

When the valve supplies water from the inlet, the water flows into the main valve control room through the needle valve, and flows from the main valve control room to the outlet through the pilot valve and ball valve, at this moment, the main valve is in the fully open or floating state. Adjusting the flow control valve on the top of the main valve can set a certain opening degree of the main valve. Adjusting the opening degree of needle valve and the spring pressure of pilot valve can keep the opening degree of the main valve in the set value, in addition, pilot valve adjusts automatically when pressure changes, and keeps the flow rate unchanged.

### ◆ Technical Specification:

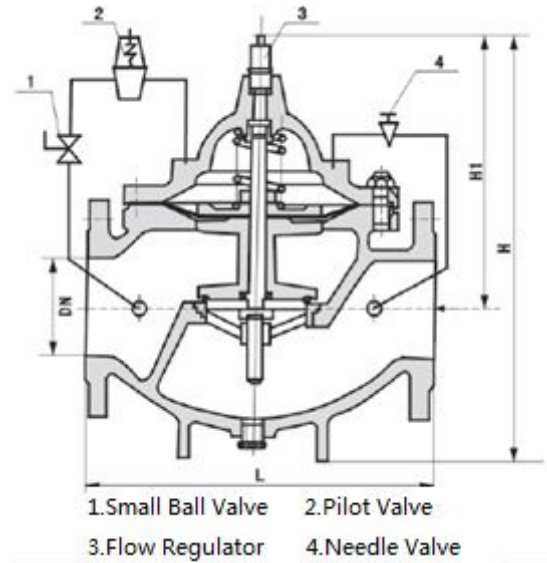
Nominal Diameter:	DN50~DN450
Nominal Pressure:	PN25
Working Temperature:	0℃~80℃
Fluid Medium:	Water
Design Standard:	JB/T 10674-2006
Test Standard:	GB/T 13927-2008

### ◆ Material:

Part	Body	Bonnet	Pilot Valve	Connecting Pipe
Material	Carbon Steel Coated with Epoxy	Carbon Steel Coated with Epoxy	Copper	Copper / Stainless Steel

### ◆ Installation Dimensions:

Connection Dimension: GB/T 9113;



DN	50	65	80	100	125	150	200	250	300	350	400	450
L	203	216	241	292	330	356	495	622	698	787	914	978
H1	278	298	313	350	365	420	450	470	490	526	570	570
H	395	405	430	510	560	585	675	730	760	840	910	910

\*Please contact the local salesmen if the size  $\geq$ DN450 are needed.

#### ◆ Typical Application:

1. Water plant and water source project;
2. Environmental protection;
3. Municipal facilities;
4. Electric power and utilities;
5. Construction industry.

#### ◆ Installation Instructions:

- (1) The valve's rated parameters should match the equipment's. Make sure that the valve's rated flow satisfies the actual demand;
- (2) The installer must be trained or experienced so as to operate the installation correctly;
- (3) A thorough check after installation is needed to ensure no errors;
- (4) A thorough cleaning before installation is needed (chemical reagent can be applied if it is necessary) to ensure that there is not any rusting or dirt in the pipe. All the filters must be removed before washing to keep the pipe smoothly open;
- (5) When beginning to wash the system, it is suggested to install the valve on a temporary pipe. After finishing system cleaning, move the valve back and install it on the system's pipe;
- (6) This product should not be used when the fluid medium has high viscosity (contains much grease or mineral oil), or under corrosive circumstances;
- (7) Use flange and the corresponding bolts that meet the standard to connect the valve;
- (8) The direction of flow must accord with the direction of the arrow head on the valve body;
- (9) For the size below DN200, the main valve can be installed horizontally or vertically, but horizontal installation is better. The size above DN200 only can be installed horizontally.